## Manufacturer's declaration



For functional safety to IEC 61508 / IEC 61511

march 2023

We declare under our sole responsibility that the resistance thermometers of the series

## TFE without transmitter

(Model code see operating instructions)

If the operating instructions are observed, they are suitable for use in a safety-related application in accordance with IEC 61511-1 according to 1b or 11.5 "Application of tried-and-tested hardware" and meet the classification in SIL 2 with the minimum hardware fault tolerance MHF = 0. Previous use is documented in Safety Report SB 0901. The main type of failure is a line break and leads to failure of the measurement or a resistance >> 100 ohms. No parameters can be set on the device and therefore cannot be adjusted. The specification can be found in the operating instructions.

## Regular exam:

Required instruments:

- · Millivolt meter
- Resistance meter or resistance bridge
- Insulation measuring device with a voltage of 60 ... 100 V (all measurements at room temperature)

The following checks (when removed) can be carried out:

- Check continuity and isolation at room temperature
- Establish wire jumper by "knocking".
- A thermocouple is considered OK if R
   < 20 Ω (wire > 0.5 mm Ø).
- The value depends on the wire crosssection and length. Risol = 110 M $\Omega$ (with insulated thermocouple).

A resistance thermometer can be considered

OK if R >> 110  $\Omega$  (with Pt100), Risol > 100 M $\Omega$ .

The heating of the thermocouples or resistance thermometers to approx. 200 °C ... 400 °C (without temperature control) allows further conclusions to be drawn about interruptions, reverse polarity (with thermocouples) or insufficient insulation resistance.

Recommended cycle: annually

## **Metrics**

HTF = 0  $SFF^{1} = 100$  PFD = 0,0015 $\lambda_{du}^{1} = 0$ 

Tobias Frey
- Dipl.-Ing. -

Remo Kamber
- CEO - Albert Balzer AG -

<sup>&</sup>lt;sup>1</sup> The main type of failure is a line break, which is a recognizable safe state for the connected electronics.